



**Tools and tooling systems  
for the processing of wood  
and advanced materials**

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## **Leitz VariPlan Plus Integral – Plane Simple**

**Grand Rapids, MI** – Leitz Tooling engineers are constantly seeking methods of improving quality and productivity. With the new VariPlan Plus Integral series, they've achieved both in a single planing tool.

The VariPlan system allows you to combine pre-planing and finish planing in a single tool, or combine multiple tools for the optimal combination of planing operations and superior finish quality.

VariPlan positions ripple knives for pre-cutting immediately ahead of finish cutting knives. This effectively divides the work load, reducing cutting pressures, enhancing tool life by 200-300% and improving surface quality.

Leitz, with U.S. operations headquartered in Grand Rapids, MI, and worldwide operations managed from Oberkochen, Germany, is a leader in high-technology engineering and manufacturing of precision tooling and systems for machining wood, plastics and advanced composites. In addition to Grand Rapids, the company has U.S. service centers in Archdale, NC, Garland, TX, San Bernardino, CA and Kent, WA.



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Leitz Tooling introduces VariPlan Plus Integral, a re-engineered planer knife that combines pre-planing and finish planing in a single head. VarPlan promises longer tool life and improved product quality.